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7	Reverse Calcium Affinity Purification of Fab with Calcium Derivatized Hydroxyapatite
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16	Abstract
17	This study introduces the application of calcium-derivatized hydroxyapatite for
18	purification of Fab. Fab binds to native hydroxyapatite but fails to bind to the calcium
19	derivatized form. IgG, Fc, and most other protein contaminants bind to the calcium form.
20	This supports Fab purification by a simple flow-through method that achieves greater
21	than 95% purity from papain digests and mammalian cell culture supernatants.
22	Alternatively, Fab can be concentrated on native hydroxyapatite then eluted selectively
23	by conversion to the calcium-derivatized form.

24 Keywords: Fab purification, hydroxyapatite, IgG, Fab, Fc

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#### 26 1. Introduction

27 Hydroxyapatite (HA) is a mineral of calcium and phosphate with the structural formula 28  $(Ca_5(PO_4)_3OH)_2$ . It has the ability to bind proteins by mixed mode interactions, 29 principally phosphoryl cation exchange with protein amino residues, and calcium 30 chelation with clusters of carboxyl residues (Gorbunoff, 1984a; 1984b; Gorbunoff and 31 Timasheff, 1984). In the absence of phosphate, soluble calcium forms coordination 32 complexes with HA phosphate groups, converting them into secondary calcium groups 33 (Gorbunoff, 1984a, 1984b; Gorbunoff and Timasheff, 1984). This abolishes phosphoryl 34 cation exchange while increasing the surface availability of calcium. The conversion to 35 Ca-HA remains stable in the absence of phosphate, and can be reversed by washing the 36 column with phosphate. Purification of Fab with phosphate gradients on native HA has 37 been known for at least 20 years (Bowles et al, 1988). In this study we demonstrate that 38 Fab flows through Ca-HA while IgG, Fc, and most mammalian cell culture supernatant 39 (CCS) proteins bind by calcium affinity.

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#### 41 **2. Materials and methods**

#### 42 2.1. Materials

The antibody used for these studies was Rituxan® (rituximab), an anti-CD20 chimeric
monoclonal IgG used for the treatment of lymphoma. Immobilized papain was obtained
from Thermo Fisher Scientific, Rockford, IL. Cell culture supernatant (CCS) depleted of
IgG by protein A affinity chromatography, was obtained from Avid BioServices, Tustin,

47	CA. Buffer components were purchased from Sigma/Aldrich, St. Louis, MO. Ceramic
48	hydroxyapatite CHT <sup>™</sup> Type I, 20 µm, was obtained from Bio-Rad Laboratories,
49	Hercules, CA. HA was packed into 1 mL (5 x 50 mm) and 2.5 mL (7.8 x 50 mm)
50	MediaScout® columns by ATOLL GmbH, Weingarten, Germany. All chromatography
51	experiments were performed on an AKTA® Explorer 100, GE Healthcare, Piscataway,
52	NJ. Ready Gel <sup>™</sup> Tris-HCl (10 % acrylamide) was purchased from Bio-Rad Laboratories.
53	SeeBlue® Plus2 Pre-stained molecular weight standard was obtained from Invitrogen,
54	Carlsbad, CA.
55	
56	2.2. Procedures
57	2.2.1. Papain digestion of IgG
58	Purified IgG was digested with immobilized papain following the manufacturer's
59	instructions. Briefly, the antibody and immobilized enzyme gel were equilibrated
59 60	instructions. Briefly, the antibody and immobilized enzyme gel were equilibrated separately to 20 mM sodium phosphate, 10 mM EDTA, 20 mM L-cysteine, pH 7.0. The
59 60 61	instructions. Briefly, the antibody and immobilized enzyme gel were equilibrated separately to 20 mM sodium phosphate, 10 mM EDTA, 20 mM L-cysteine, pH 7.0. The antibody (100 mg) was added to 5 mL of immobilized enzyme gel slurry and incubated at
59 60 61 62	instructions. Briefly, the antibody and immobilized enzyme gel were equilibrated separately to 20 mM sodium phosphate, 10 mM EDTA, 20 mM L-cysteine, pH 7.0. The antibody (100 mg) was added to 5 mL of immobilized enzyme gel slurry and incubated at 37°C for 16 hr with end-to-end mixing. The reaction was stopped by raising the pH to
<ul><li>59</li><li>60</li><li>61</li><li>62</li><li>63</li></ul>	instructions. Briefly, the antibody and immobilized enzyme gel were equilibrated separately to 20 mM sodium phosphate, 10 mM EDTA, 20 mM L-cysteine, pH 7.0. The antibody (100 mg) was added to 5 mL of immobilized enzyme gel slurry and incubated at 37°C for 16 hr with end-to-end mixing. The reaction was stopped by raising the pH to 7.5, and the immobilized papain was removed by centrifugation. After digestion, the
<ul> <li>59</li> <li>60</li> <li>61</li> <li>62</li> <li>63</li> <li>64</li> </ul>	instructions. Briefly, the antibody and immobilized enzyme gel were equilibrated separately to 20 mM sodium phosphate, 10 mM EDTA, 20 mM L-cysteine, pH 7.0. The antibody (100 mg) was added to 5 mL of immobilized enzyme gel slurry and incubated at 37°C for 16 hr with end-to-end mixing. The reaction was stopped by raising the pH to 7.5, and the immobilized papain was removed by centrifugation. After digestion, the preparation was dialyzed into 25 mM Tris, 50 mM sodium chloride pH 7.5, sterile
<ul> <li>59</li> <li>60</li> <li>61</li> <li>62</li> <li>63</li> <li>64</li> <li>65</li> </ul>	instructions. Briefly, the antibody and immobilized enzyme gel were equilibrated separately to 20 mM sodium phosphate, 10 mM EDTA, 20 mM L-cysteine, pH 7.0. The antibody (100 mg) was added to 5 mL of immobilized enzyme gel slurry and incubated at 37°C for 16 hr with end-to-end mixing. The reaction was stopped by raising the pH to 7.5, and the immobilized papain was removed by centrifugation. After digestion, the preparation was dialyzed into 25 mM Tris, 50 mM sodium chloride pH 7.5, sterile filtered, and stored at -20°C.
<ol> <li>59</li> <li>60</li> <li>61</li> <li>62</li> <li>63</li> <li>64</li> <li>65</li> <li>66</li> </ol>	instructions. Briefly, the antibody and immobilized enzyme gel were equilibrated separately to 20 mM sodium phosphate, 10 mM EDTA, 20 mM L-cysteine, pH 7.0. The antibody (100 mg) was added to 5 mL of immobilized enzyme gel slurry and incubated at 37°C for 16 hr with end-to-end mixing. The reaction was stopped by raising the pH to 7.5, and the immobilized papain was removed by centrifugation. After digestion, the preparation was dialyzed into 25 mM Tris, 50 mM sodium chloride pH 7.5, sterile filtered, and stored at -20°C.
<ol> <li>59</li> <li>60</li> <li>61</li> <li>62</li> <li>63</li> <li>64</li> <li>65</li> <li>66</li> <li>67</li> </ol>	instructions. Briefly, the antibody and immobilized enzyme gel were equilibrated separately to 20 mM sodium phosphate, 10 mM EDTA, 20 mM L-cysteine, pH 7.0. The antibody (100 mg) was added to 5 mL of immobilized enzyme gel slurry and incubated at 37°C for 16 hr with end-to-end mixing. The reaction was stopped by raising the pH to 7.5, and the immobilized papain was removed by centrifugation. After digestion, the preparation was dialyzed into 25 mM Tris, 50 mM sodium chloride pH 7.5, sterile filtered, and stored at -20°C.

69 chloride, 25 mM Hepes, pH 7.0, at a linear flow rate of 300 cm/hr (2.5 mL/min). 2 mL of

70 papain-digested antibody was equilibrated by addition of calcium chloride to a final 71 concentration of 2.5 mM, and loaded onto the column. The column was restored to native 72 HA by washing with 10 mM sodium phosphate, pH 7.0, eluted with a 20 column volume 73 (CV) linear gradient to 200 mM phosphate, then cleaned with 500 mM phosphate, pH 74 7.0. The column was stored between runs in 20% ethanol, 10 mM phosphate, pH 7.0. In a 75 second run, sodium chloride was added to the sample to a final concentration of 1 M. All 76 other conditions were identical. In a third run, sample was equilibrated by addition of 77 sodium phosphate to a final concentration of 5 mM, pH 7.0, and loaded onto a 2.5 mL 78 native HA column equilibrated to the same conditions. The column was converted to Ca-79 HA and eluted with 2.5 mM calcium chloride, 25 mM Hepes, pH 7.0. It was then restored 80 to native HA by washing with 10 mM sodium phosphate, pH 7.0, eluted with a 20 81 column volume (CV) linear gradient to 200 mM phosphate, and cleaned with 500 mM 82 phosphate, pH 7.0. In a fourth run, one part sample was diluted in 9 parts IgG-depleted 83 mammalian cell culture supernatant and equilibrated to 2.5 mM calcium chloride. It was 84 applied to Ca-HA equilibrated to the same conditions. The column was restored to native 85 HA, eluted, and cleaned with a step to 500 mM phosphate, pH 7.0.

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87 2.2.3. SDS-Polyacrylamide gel electrophoresis (PAGE).

Fractions from Fab purifications were analyzed by SDS-PAGE under non-reducing
conditions with a molecular weight standard. The proteins were stained with Coomassie
blue. Fab purity was estimated by densitometry.

91

93 **3. Results** 

94 Purified human monoclonal IgG was digested with immobilized papain, the immobilized 95 enzyme removed, and the fragment-containing supernatant applied to Ca-HA. Fab was 96 not retained, except for a fraction constituting less than 5% of the applied Fab. Fc and 97 residual IgG were retained and subsequently eluted in a phosphate gradient (Fig. 1). The 98 same results were observed when the sample was applied in 1 M sodium chloride. Fab 99 bound to native HA and was eluted selectively when the column was converted to Ca-HA 100 (Fig.2). Fc and residual IgG were also retained by native HA, but remained bound when 101 the column was converted to Ca-HA, and were eluted in a phosphate gradient after the 102 column was restored to native HA. Note the transient pH decrease that coincides with the 103 introduction of calcium, and the transient pH increase that accompanies re-introduction of 104 phosphate (arrows, Fig. 2). These pH transients provide a convenient indicator for 105 conversion of native HA to Ca-HA, and for restoration of Ca-HA to native HA. 106 Equilibration is complete when the transient passes. Fab diluted in mammalian CCS 107 passes through Ca-HA with an amber color, indicating the presence of small-molecule 108 media components, but most of the CCS proteins bound to Ca-HA along with Fc 109 (chromatogram not shown). Analytical PAGE indicated that the purity of the Fab was 110 96% from both the papain digest and from the digest diluted in CCS (Fig. 3). 111

#### 112 **4. Discussion**

113 In contrast to native HA, Ca-HA is devoid of surface phosphate groups for cation

114 exchange retention of proteins (Gorbunoff, 1984a, 1984b; Gorbunoff and Timasheff,

115 1984). Retention of IgG and Fc fragments thus illustrates binding exclusively by calcium

116	affinity. The lack of ion exchange involvement is confirmed by the fact that IgG and Fc
117	were retained with equal efficiency by Ca-HA in the presence of 1.0 M sodium chloride.
118	Fab was retarded slightly by Ca-HA, indicated by trailing after injection (Fig. 1).
119	Retardation suggests the existence of weak calcium interactions but insufficient affinity
120	to achieve retention. The fact that Fab was unretained on Ca-HA indicates that Fab
121	retention on native hydroxyapatite occurs dominantly through phosphoryl cation
122	exchange.
123	
124	These behaviors enable a simple purification procedure, in which a papain digest or Fab-
125	containing mammalian CCS is applied to Ca-HA. Fab flows through the column at about
126	96% purity while other proteins are captured and disposed of in a subsequent cleaning
127	step. The process requires only two buffers and process development is essentially
128	limited to determining the Fc binding capacity of the column. Since the calcium affinity
129	of Fc species in the absence of phosphate is unaffected by conductivity, sodium chloride
130	can be included in the sample. This overcomes the solubility limitation reported as a
131	problem by Bowles et al (1988) when equilibrating large sample volumes to low-
132	phosphate binding conditions. Alternatively, the sample can be applied to native HA, and
133	the Fab eluted selectively by conversion to Ca-HA (Fig. 2). This approach allows the Fab
134	to be concentrated from a dilute source.
135	
136	Fab purification with Ca-HA is reminiscent of Fab purification by protein A affinity
137	chromatography (Ng and Osawa, 1997; Guerrier et al, 2001) to the extent that Fc and

138 intact IgG are retained selectively on both supports. Protein A is simpler since it does not

139	require pre-equilibration of the sample, but HA offers several advantages: It is more				
140	economical. It is stable for thousands of hours in 1.0 M sodium hydroxide (Bio-Rad,				
141	2007), allowing more rigorous sanitization than biological affinity ligands. There are no				
142	regulatory issues with potentially immunotoxic leachates. HA avoids the retention of Fab				
143	that can occur with antibodies that have variable-region affinity for protein A (Sasso et al,				
144	1991; Åkerström et al. 1994; Ghose et al 2005). The greatest advantage over protein A				
145	affinity was that Ca-HA removed nearly all of the protein contaminants, in addition to				
146	Fc-containing species. Method performance with Fab produced in bacterial or yeast cell				
147	cultures remains to be evaluated. Additional studies will also help to determine what				
148	proportion of Fabs and other fragmentary constructs are served by this approach.				
149					
150	Acknowledgements				
151	Some parts of this research were supported by NCI grant CA43904.				
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Figure 1. Purification of Fab with Ca-HA. The sample in the chromatogram on the left
contained 50 mM sodium chloride. The sample in the chromatogram on the right
contained 1.0 M sodium chloride. Refer to section 2.2.2 for experimental details.



**Figure 2**. Binding of papain digest to native HA and selective Fab elution by conversion

193 to Ca-HA, followed by restoration of native HA and elution in a phosphate gradient. The

amplitude of the pH reduction associated with the introduction of 2.5 mM calcium was

about 0.6 pH units. Please refer to sections 2.2.2 and 3 for additional discussion.

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197

Papain Digest MW OM FT	EL	Dige MW	ost diluted in C OM . FT	EL
		200		
-		98		
-		64		
	Fc Fab	50		
		36		
-		22		

200 **Figure 3**. Non-reduced SDS-PAGE of Fab purification from papain digest and from a

- 201 papain digest diluted in CCS. MW = molecular weight standards. OM = original material.
- 202 FT = flow-through fraction. EL = elution fraction. Molecular weights of standards in kDa
- as indicated. For additional experimental details, please see section 2.2.3.